



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2732

Job Sheet 172003



Part No: D2732

Job Qty: 500 ea

Part Name: Rubber Cushion (\$Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 3/5/18

Created By: Chantal La

Type: Stock

Description:

Note: DWG REV B1 IPP A 02.04.26 New Issue NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs		3/5/18	0.00	0.00	Purchasing		AT 18/03/15
110	Packaging	500 pcs		3/5/18	0.00	0.00	Packaging2		PT 18/03/15
120	QC	500 pcs		3/5/18	0.00	0.00	QC6		2-38
130	Packaging	500 pcs		3/5/18	0.00	0.00	Packaging3-1	57412	2-38
140	QC21-SA	500 Ea		3/5/18	0.00	0.00	QC21		MAR 27 2018

Part Op 100 - Issue P/O: _____ Seal as per dwg D2732 Possible Supplier: Accurate rubber P/N 110750003

Descriptions: 110 - Ensure Material Release Note is attached

120 - Check dims to dwg

P/O: 039010 CX 18/02/12 x 500ft

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
110750003	Rubber Extrusion D2732	500 ft (1 ea)	100-Purchasing	5051681

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	110750003	500	0	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 8:31 AM dart.lavoie.chantal

Container No. 

Rubber Cushion (\$Per Foot)

PART NO: D2732

Serial No/Batch: S051683

Revision:

Operation: Packaging

Change No:

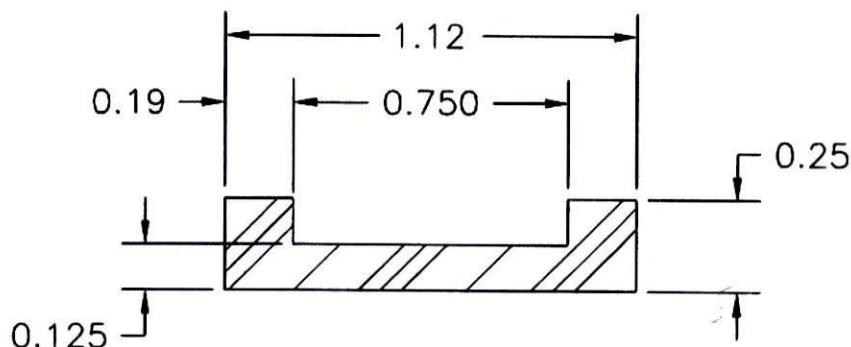
Mfg Date: 03/15/18

Job No: 172003



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>1.1</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
99/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039010

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO039010

PO Date: 2/12/18

Due Date: 2/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
FEB 17 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MNEO60S.063		Neoprene Sheet 0.063 : BLACK SOLID RUBBER NEOPRENE SHEET 60 DUROMETER receive sf	Firmed	2/22/18	200 sf	0 sf	200 sf	\$0.90/sf	\$180.00
						✓ 200 sf			AT 18/02/27	
2	110750003		Rubber Extrusion D2732 AS PER DWG D2732 REV. B JOB 172003	Firmed	3/5/18	500 ft	0 ft	500 ft	\$3.25/ft	\$1,625.00
						✓ 500 ft			AT 18/03/15	
Grand Total: \$1,805.00										

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 2/12/18 8:46 AM dart.lavoie.chantal



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00163133

CUSTOMER NO. 10750

PST#

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DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

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DART AEROSPACE LTD
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HAWKESBURY, ON K6A 1K7
Canada

DATE		SHIP VIA		TERMS			
13/08/18		DAY & ROSS		ACR FULLER GROUP NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
039010		02/26/18		00162941 ROB			
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.					
500	500	-	110750003	EXTRUSION, DIE # 621 , A106 AS/DWG. Backorder from order# 00162941	FT		
				70th			
				24424410			
				SUBTOTAL			
				HST			
				TOTAL AMOUNT			
FREIGHT: Collect							

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